

# Electric Vehicle Hardware Installation and Wiring Guide

Belktronix

Initial Release 071206

Revised 100306

Rev 1.5

# Document Revision History

- 1.1 Initial release
- 1.2 Cleaned up wiring diagrams, relabeled Power Center, added BATMON details
- 1.3 Added more VEHINT info with photos, updated VEHINT symbols
- 1.4 Added info for mechanical and wiring skills, charge jumper use, Labeling updates.
- 1.5 Extract this document to illustrate the wiring portion of the assembly process.

# System Wiring

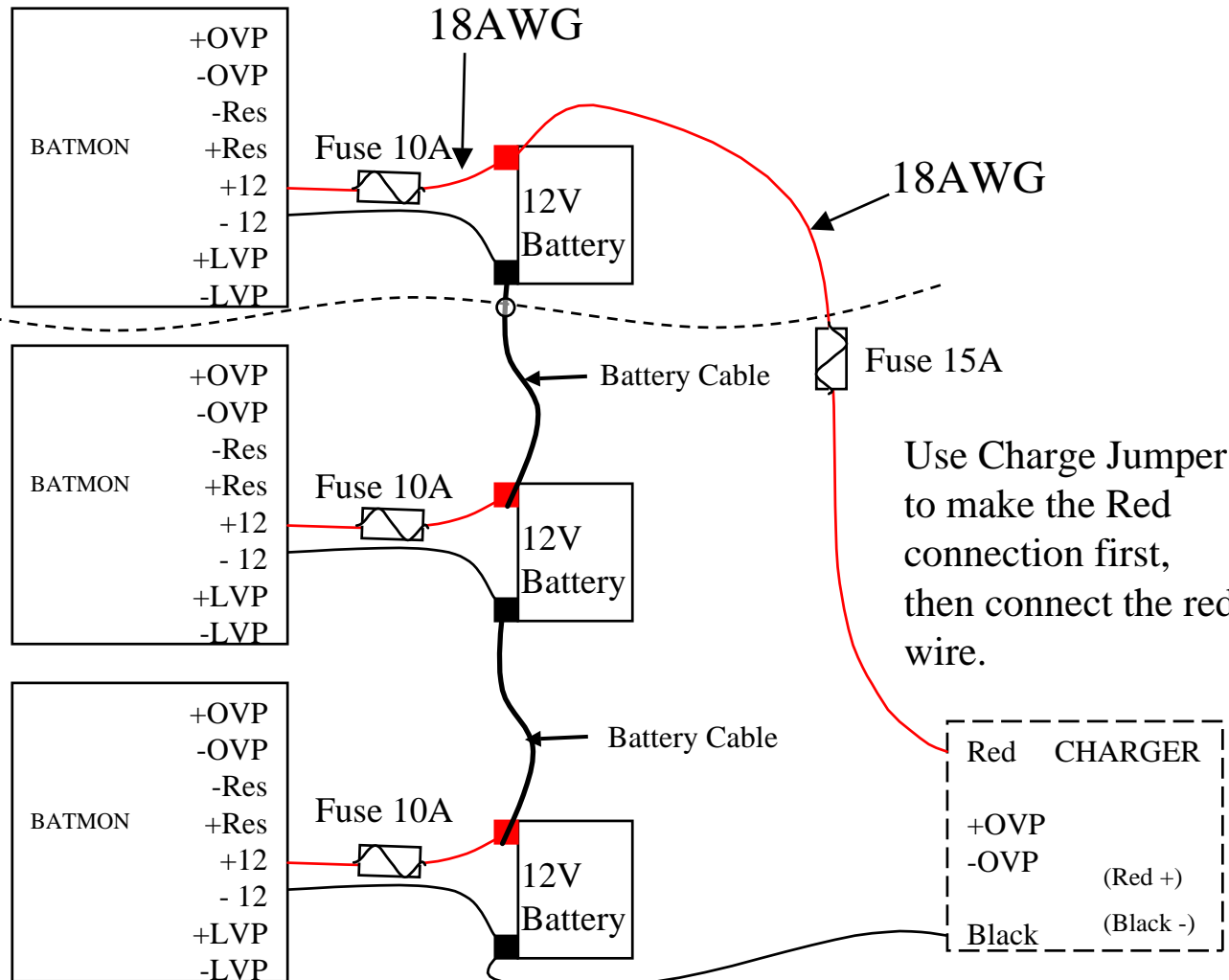
- The following slides will show individual systems hookup to provide an overall system installation view.
- Each wiring task is illustrated to make it easy to follow, point to point.
- Route low signal wiring away from high current wires.
- A 3 Traction Battery string is illustrated in the diagrams. Add more batteries to increase the voltage for your vehicle (up to 12).
- Each Battery in the string has a BATMON board. (except the vehicle battery).
- The BATMON resistor can dissipate up to 75W each! Be sure to allow adequate ventilation for heat to be dissipated from the resistors.
- Use the recommended crimp tool for crimp style lugs.
- For battery terminals, add additional 18ga wires for BATMON and other system modules. For the BATMON's, this will offer another level of system protection by sensing a LVP condition if battery terminals become loose.

# BATMON & Charger Wiring

~Last~

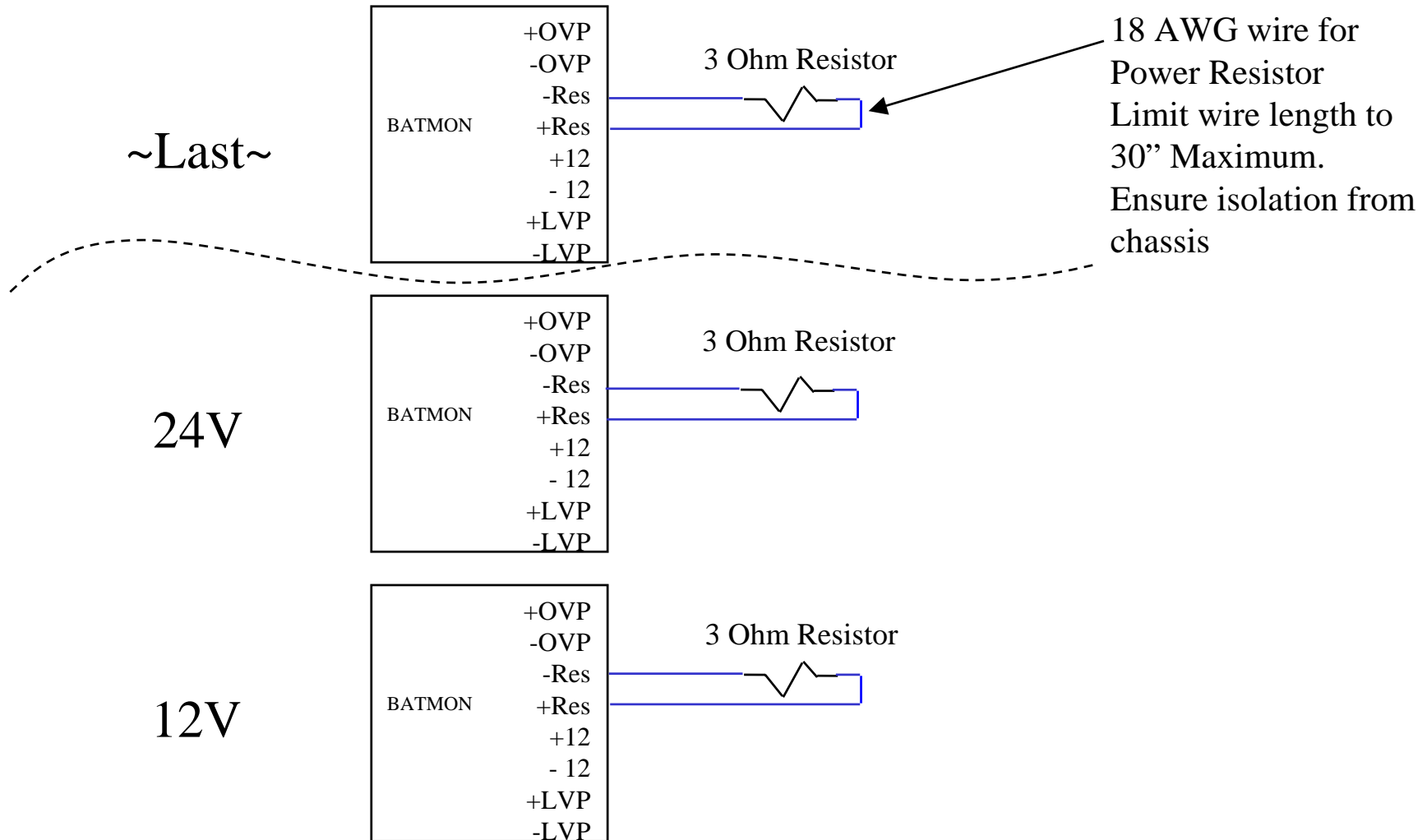
24V

12V



Blade type automotive fuses & fuseholders work well for BATMON boards.

# BATMON Resistor Wiring

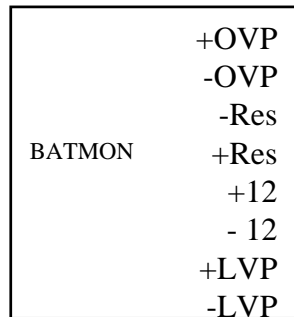
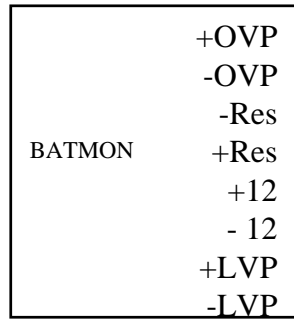
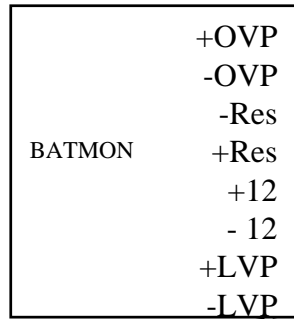


# BatMon Wiring

## Over Voltage Protection (OVP)

OV wiring in series.  
Resistor to be mounted  
to a heatsink or aluminum  
battery tray to dissipate heat.

~Last~

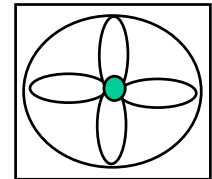


24V

12V

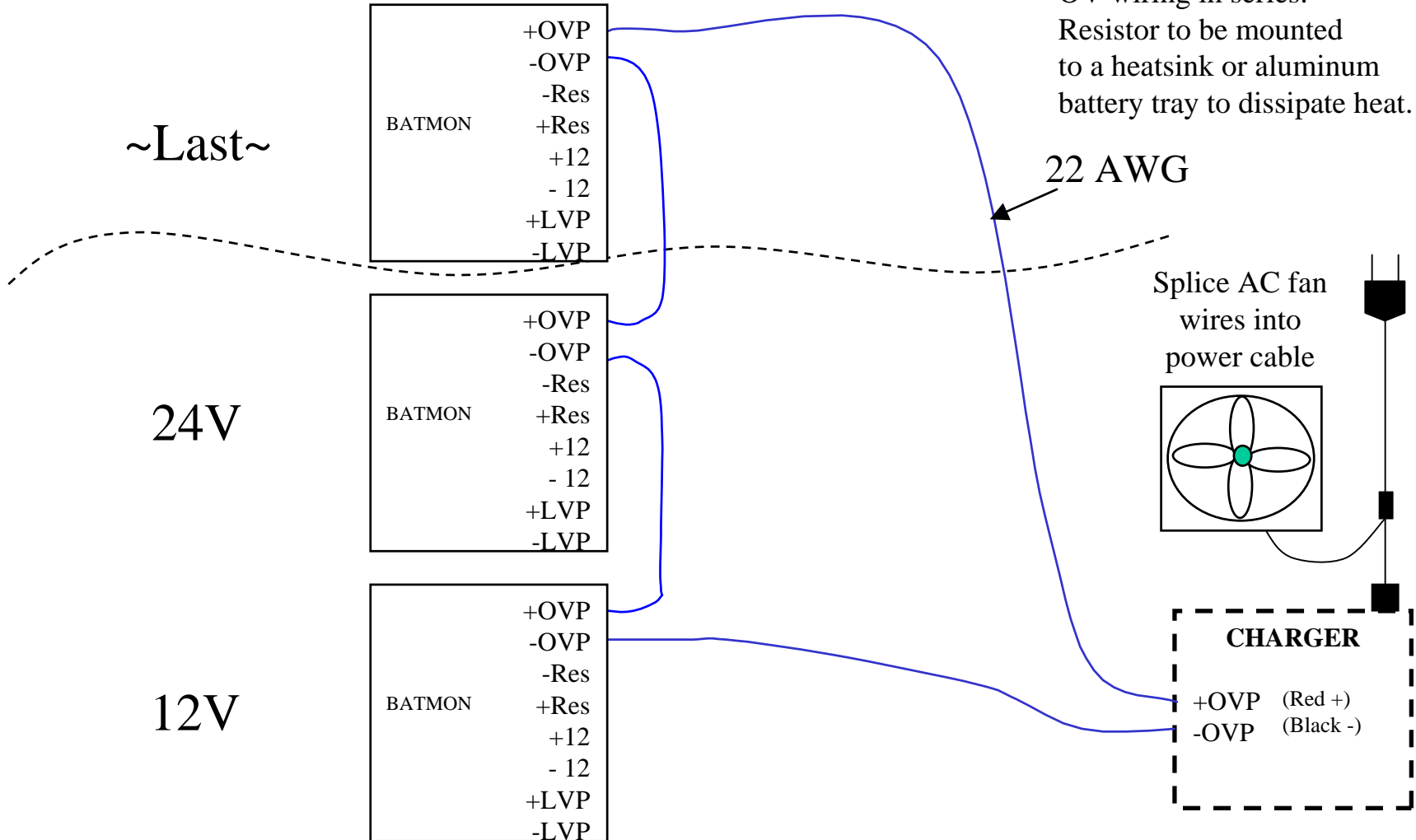
22 AWG

Splice AC fan  
wires into  
power cable



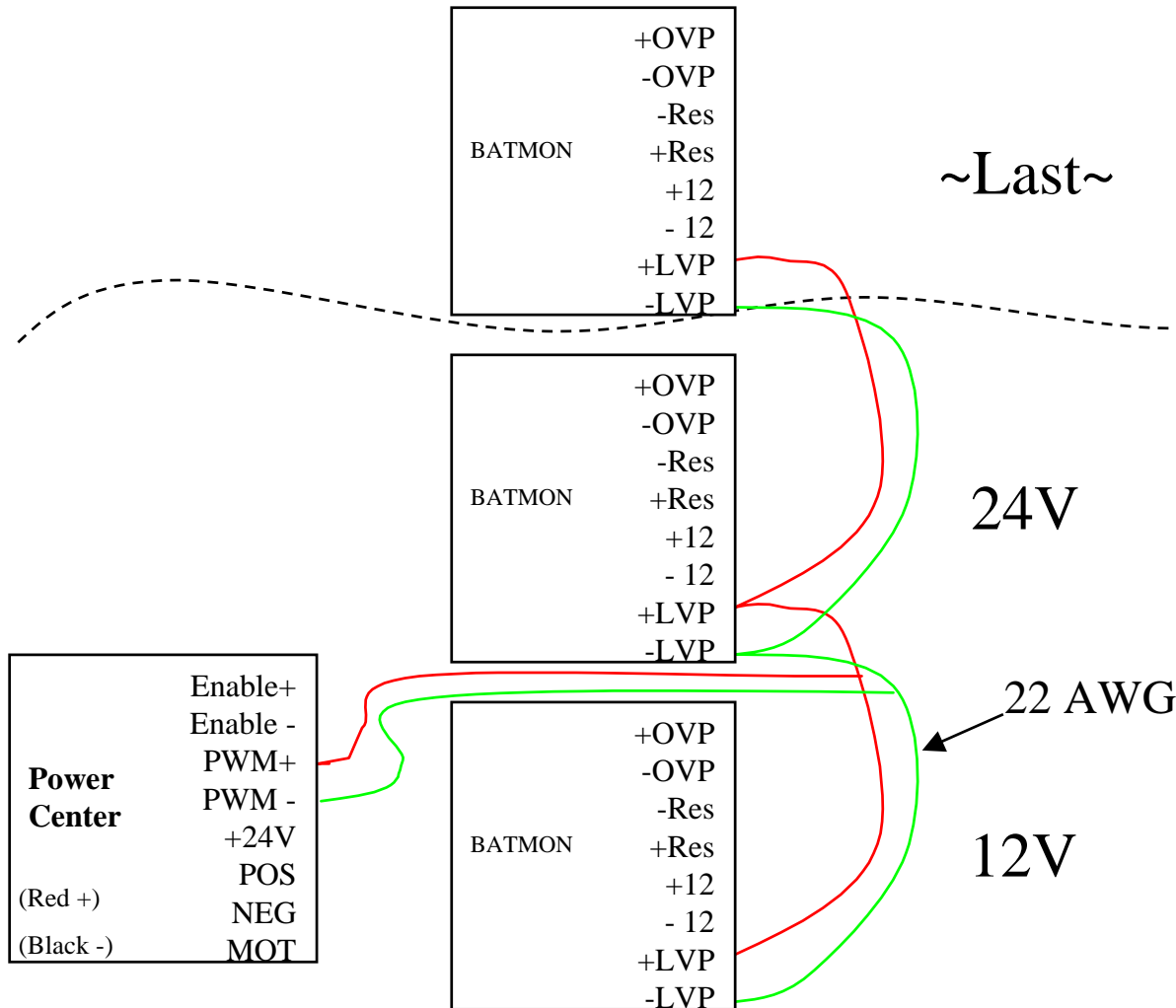
**CHARGER**

+OVP (Red +)  
-OVP (Black -)



# BatMon Wiring

## Low Voltage Protection (LVP)

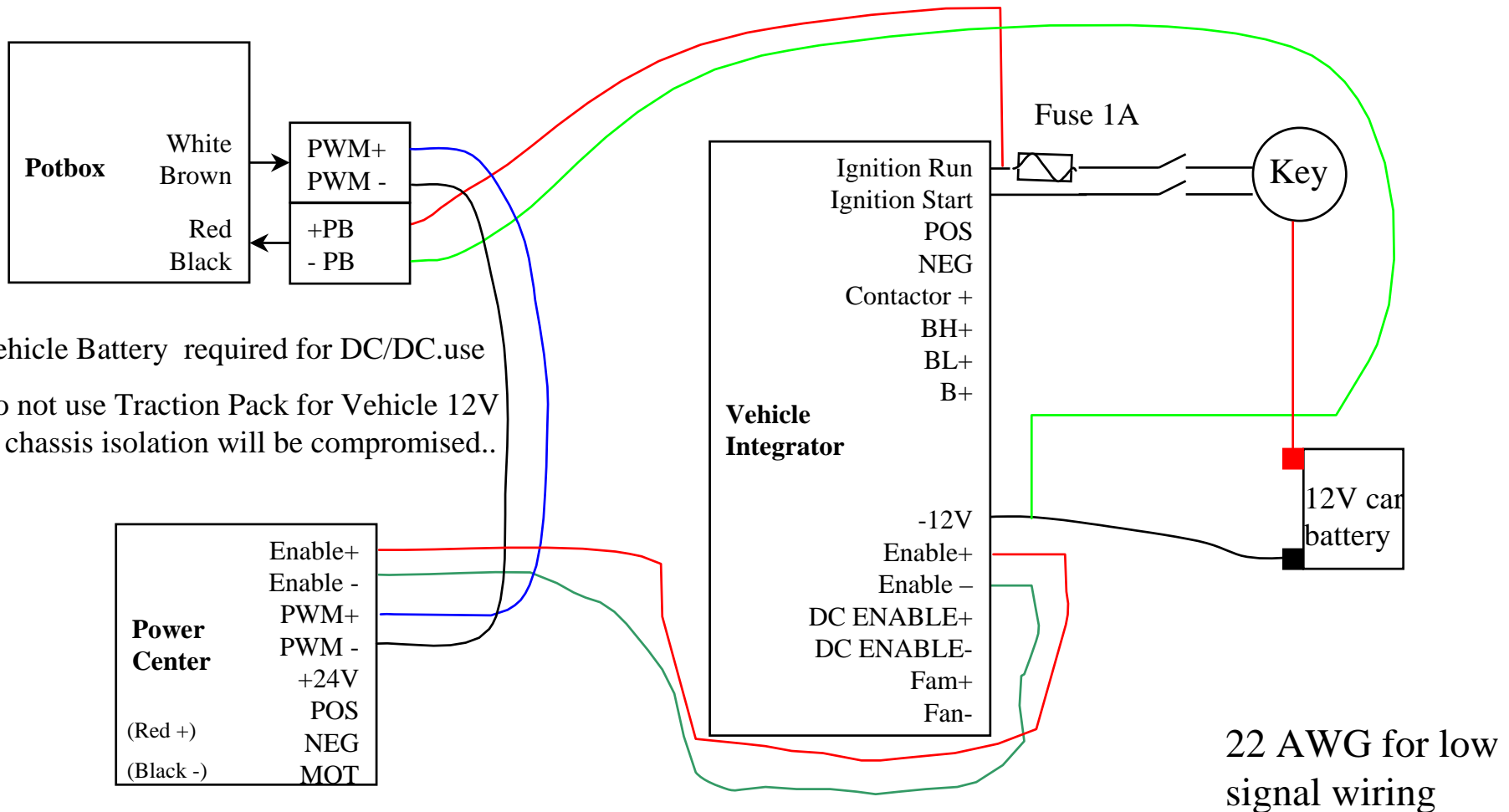


LVP wiring in parallel.

NOTE:

For PWM (PowerCenter) interface  
Use a pigtail to go from 2 male  
Fast-on connectors to 1 female.  
Duplicate for other connector.  
See next Slide (PWM)

# Vehicle Integrator to Power Center, Potbox wiring



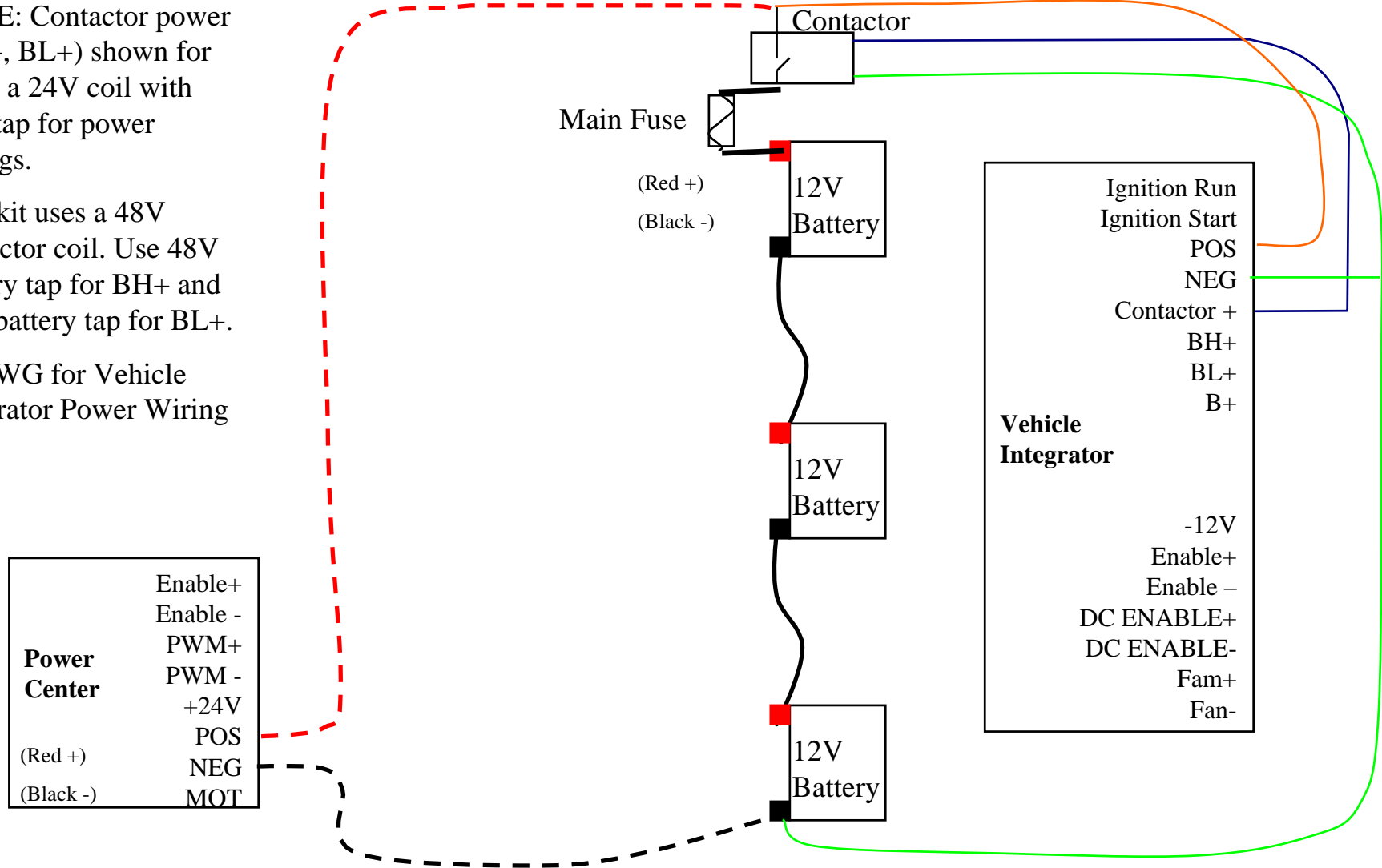


# Vehicle Integrator - Contactor Wiring

NOTE: Contactor power (BH+, BL+) shown for using a 24V coil with 12V tap for power savings.

This kit uses a 48V contactor coil. Use 48V battery tap for BH+ and 24V battery tap for BL+.

18 AWG for Vehicle Integrator Power Wiring

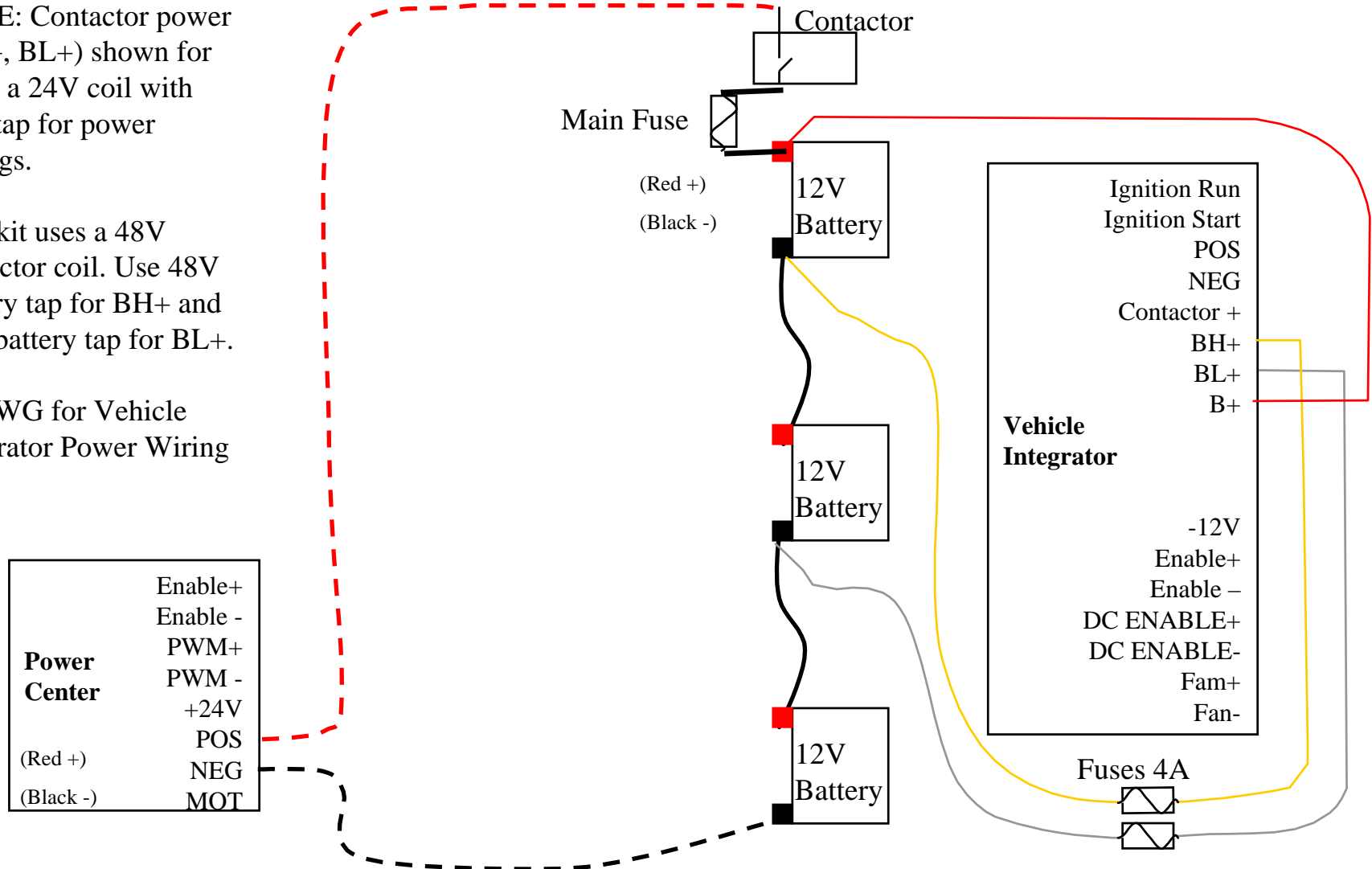


# Vehicle Integrator – Power Wiring

NOTE: Contactor power (BH+, BL+) shown for using a 24V coil with 12V tap for power savings.

This kit uses a 48V contactor coil. Use 48V battery tap for BH+ and 24V battery tap for BL+.

18 AWG for Vehicle Integrator Power Wiring



# Vehicle Integrator to DC/DC Power & low signal wiring

Vehicle Battery required for DC/DC.

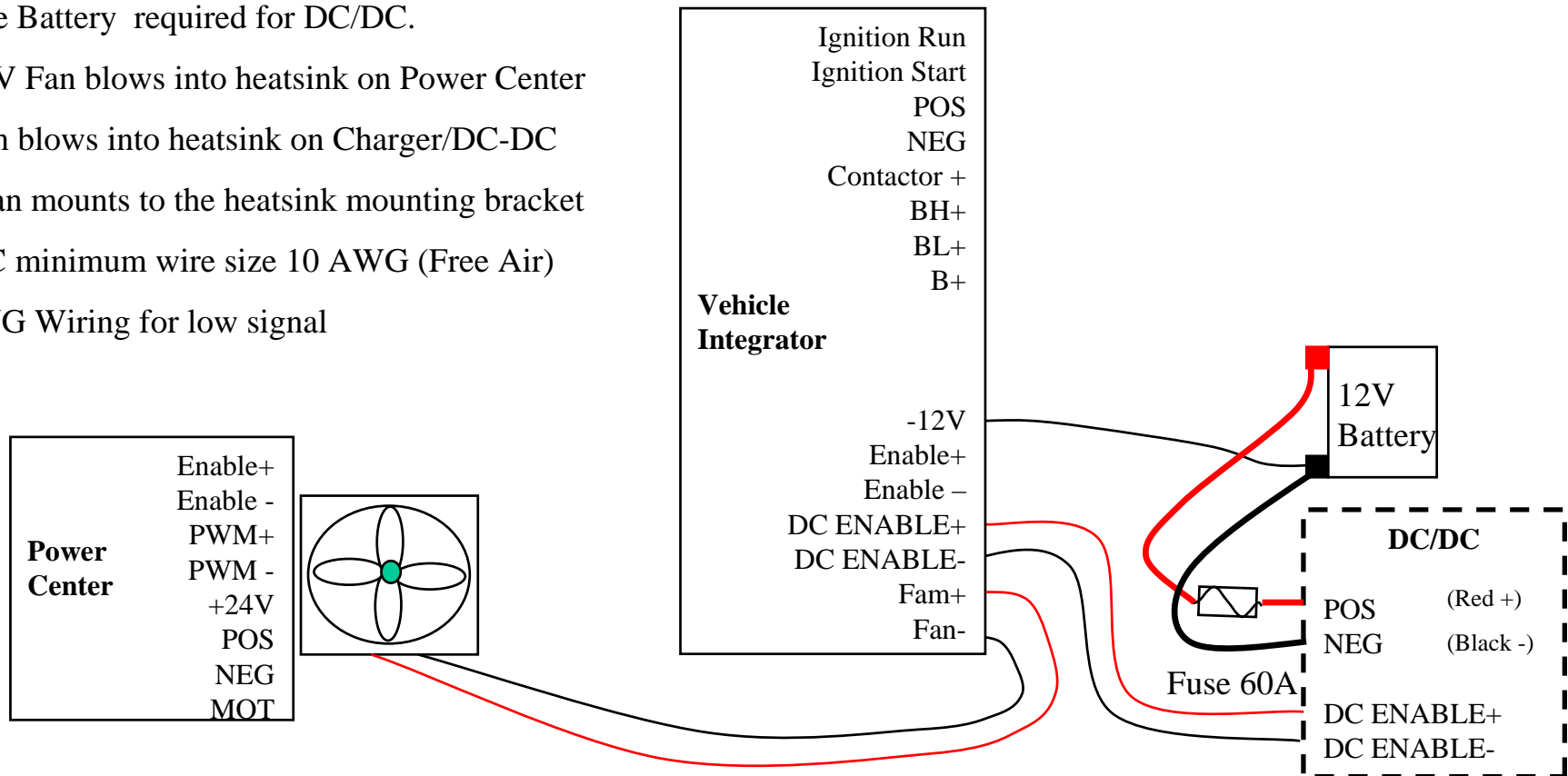
DC 48V Fan blows into heatsink on Power Center

AC Fan blows into heatsink on Charger/DC-DC

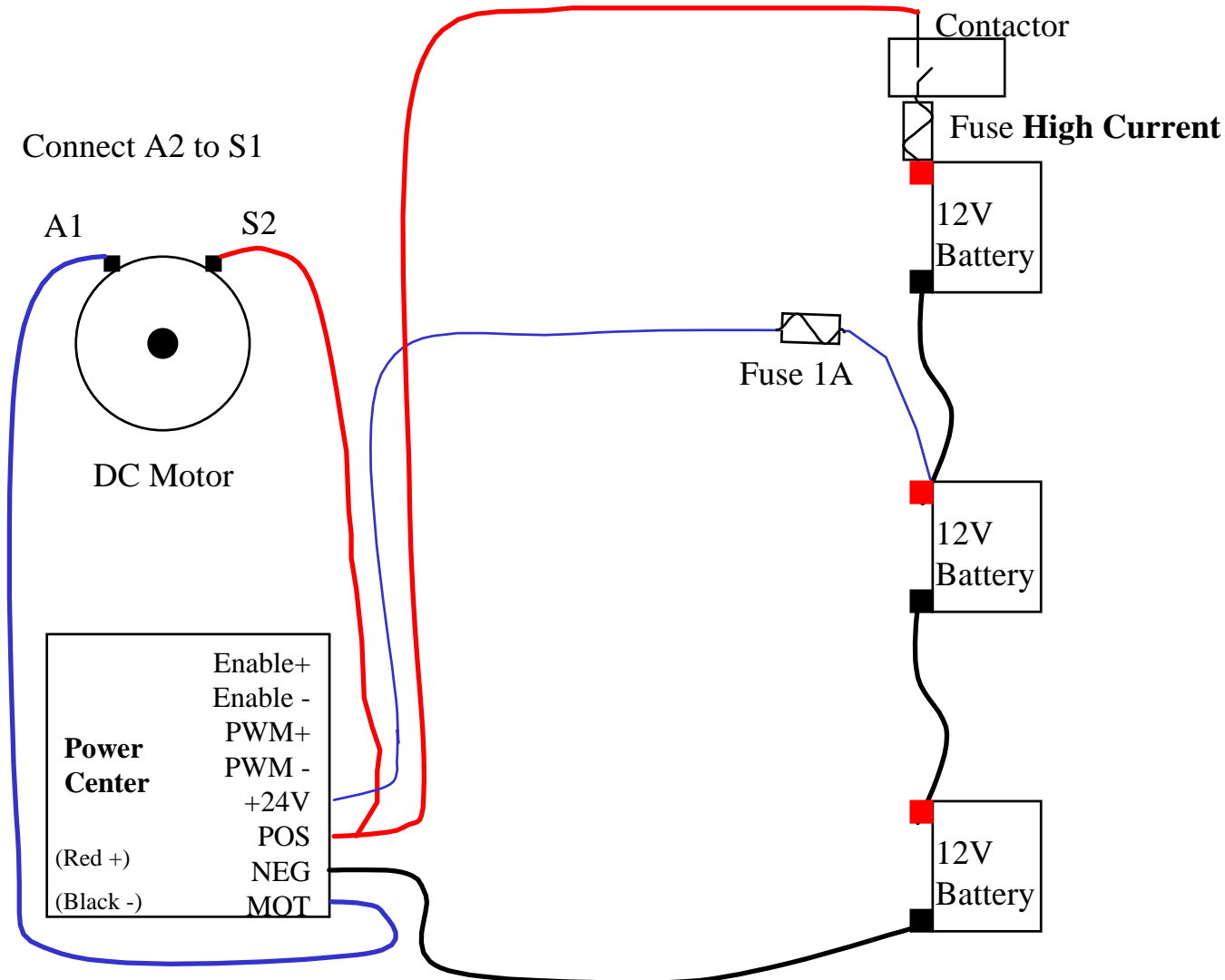
Each fan mounts to the heatsink mounting bracket

DC/DC minimum wire size 10 AWG (Free Air)

22 AWG Wiring for low signal



# Power Center Wiring



Battery Cable 2/0  
Motor Cable 3/0

Depending on motor rotation, terminals may be different. Consult motor mfg for correct direction/terminal connections.

Fuse rating to exceed rated Power Center output by 100A

Torque Power  
Terminals to \_\_\_\_\_  
in/lbs.